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## Press screw with rifling

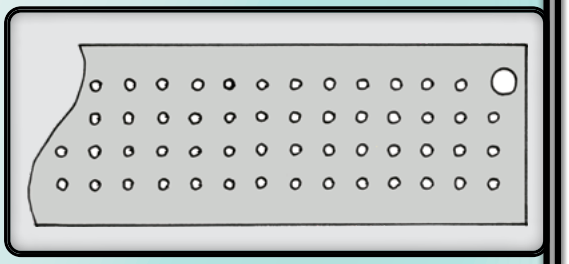
Minimum quantity 10 pcs

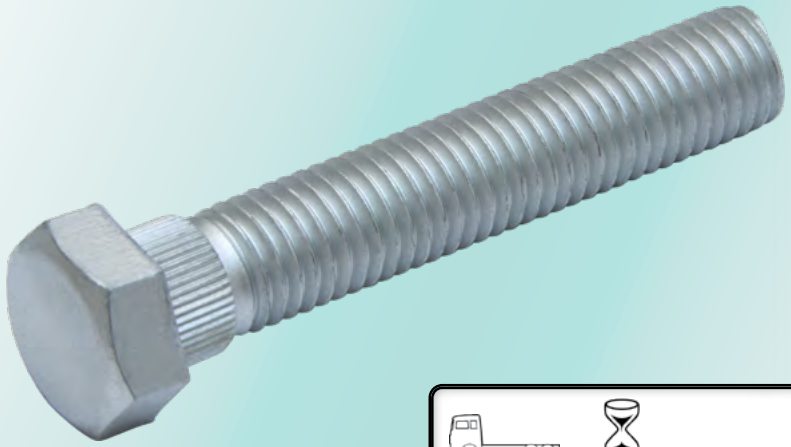
### Tensile strength: 8.8

| HD | Sc ref. | |
|---|---|---|
| HD 312384 | Sc ref. 815621 | M14 x 2,0 x 40 mm |
| HD 312385 | Sc ref. 815622 | M14 x 2,0 x 50 mm |
| HD 312386 | Sc ref. 815623 | M14 x 2,0 x 60 mm |
| HD 312387 | Sc ref. 815626 | M14 x 2,0 x 70 mm |
| HD 312388 | Sc ref. 816152 | M14 x 2,0 x 80 mm |
| HD 312389 | Sc ref. 815624 | M14 x 2,0 x 90 mm |
| HD 312380 | Sc ref. 815625 | M14 x 2,0 x 100 mm |
| HD 312381 | Sc ref. 816090 | M14 x 2,0 x 110 mm |

### Tensile strength: 10.9

| HD | Sc ref. | |
|---|---|---|
| HD 312394 | Sc ref. 2277653 | M14 x 2,0 x 40 mm |
| HD 312392 | Sc ref. 2268412 | M14 x 2,0 x 45 mm |
| HD 312395 | Sc ref. 2268413 | M14 x 2,0 x 50 mm |
| HD 312393 | Sc ref. 2139017 | M14 x 2,0 x 55 mm |
| HD 312396 | Sc ref. 1940258 | M14 x 2,0 x 60 mm |
| HD 312397 | Sc ref. 2059855 | M14 x 2,0 x 70 mm |
| HD 312398 | Sc ref. 2357924 | M14 x 2,0 x 80 mm |
| HD 312399 | Sc ref. 2010977 | M14 x 2,0 x 90 mm |
| HD 312390 | Sc ref. 1933628 | M14 x 2,0 x 100 mm |
| HD 312391 | Sc ref. 2493311 | M14 x 2,0 x 110 mm |





LPGRS 08/2016 →
GPR 2004 - 2018

New holes in the frame for press screw + rifling must be made exactly in accordance with Scania's service instructions.
Press screw + rifling screws need to grab firmly into the holes.

<u>Making holes to fit M14 press screw + riflings screws:</u>

Use the drill ScR 587946 (Ø 13.8 mm) and engrave holes with ScR 587944 an engraver for screws M14 - press screw + rifling suitable tight fit.