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Press screw with rifling

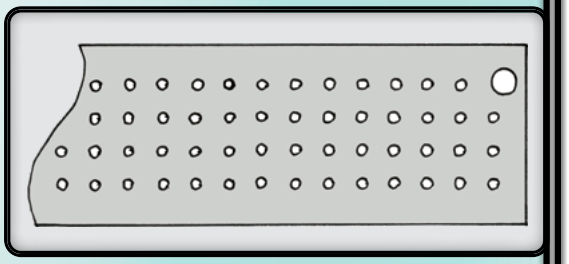
Minimum quantity 10 pcs

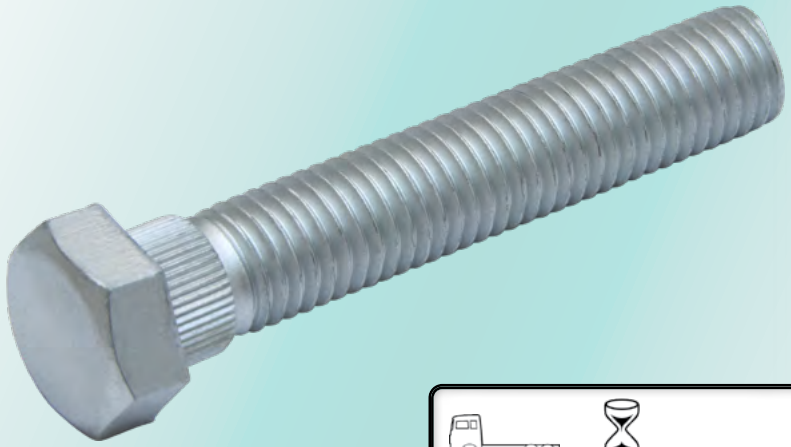
Tensile strength: 8.8

HD	Sc ref.	
HD 312384	Sc ref. 815621	M14 x 2,0 x 40 mm
HD 312385	Sc ref. 815622	M14 x 2,0 x 50 mm
HD 312386	Sc ref. 815623	M14 x 2,0 x 60 mm
HD 312387	Sc ref. 815626	M14 x 2,0 x 70 mm
HD 312388	Sc ref. 816152	M14 x 2,0 x 80 mm
HD 312389	Sc ref. 815624	M14 x 2,0 x 90 mm
HD 312380	Sc ref. 815625	M14 x 2,0 x 100 mm
HD 312381	Sc ref. 816090	M14 x 2,0 x 110 mm

Tensile strength: 10.9

HD	Sc ref.	
HD 312394	Sc ref. 2277653	M14 x 2,0 x 40 mm
HD 312392	Sc ref. 2268412	M14 x 2,0 x 45 mm
HD 312395	Sc ref. 2268413	M14 x 2,0 x 50 mm
HD 312393	Sc ref. 2139017	M14 x 2,0 x 55 mm
HD 312396	Sc ref. 1940258	M14 x 2,0 x 60 mm
HD 312397	Sc ref. 2059855	M14 x 2,0 x 70 mm
HD 312398	Sc ref. 2357924	M14 x 2,0 x 80 mm
HD 312399	Sc ref. 2010977	M14 x 2,0 x 90 mm
HD 312390	Sc ref. 1933628	M14 x 2,0 x 100 mm
HD 312391	Sc ref. 2493311	M14 x 2,0 x 110 mm





LPGRS 08/2016 →
GPR 2004 - 2018

New holes in the frame for press screw + rifling must be made exactly in accordance with Scania's service instructions.
Press screw + rifling screws need to grab firmly into the holes.

<u>Making holes to fit M14 press screw + riflings screws:</u>

Use the drill ScR 587946 (Ø 13.8 mm) and engrave holes with ScR 587944 an engraver for screws M14 - press screw + rifling suitable tight fit.